



741



#### PIPER'S SUPERIOR

#### FOUNDATION

Featured on our toughest racks: Two 12 gauge aluminized steel reinforcing channels support our .125" thick aluminum bottom panel. The edges are formed and rolled to create a built-in bumper and plate casters make this the strongest foundation in the industry.

Piper Channel Racks are designed so that you can partially withdraw a tray and not worry about tipping. The choice of front or side loading models lets you choose a style that works for you. In the fast-paced worlds of bakery production and food services, capacity and rigidity are qualities greatly in demand. Piper Channel Racks deliver these qualities economically and with superior strength.

#### STANDARD FEATURES

- ◆ Strong, Solid-Bottom Foundation
- ◆ No-Tip Channel Design
- ◆ Rigid, Quality Construction
- ◆ Solid Bottom

#### CHANNELS

- ◆ 1.5" standard spacing
- ◆ Provides flexibility in pan spacing
- ◆ Fully welded

#### TIE BARS

- ◆ 1/2" extruded aluminum tie bar keeps rack square
- ◆ Adds rigidity and stability to rack

JOB \_\_\_\_\_ ITEM # \_\_\_\_\_ QTY # \_\_\_\_\_

#### MODEL NUMBER

- 733                       733-S  
 741                       741-S

#### DIMENSIONS

- ◆ 733     H57-1/4" x W21" x D27-3/8"
- ◆ 741     H69-1/4" x W21" x D27-3/8"
- ◆ 733-S   H57-1/4" x W29-1/8" x D19-1/8"
- ◆ 741-S   H69-1/4" x W29-1/4" x D19-1/8"

#### SOLID BOTTOM

- ◆ Rolled edge acts as bumper
- ◆ 14 gauge reinforcing caster channel eliminates twisting
- ◆ Fully welded corners
- ◆ Greatly enhances rack strength
- ◆ .125" thick aluminum

#### SUPERIOR CORNER SUPPORTS

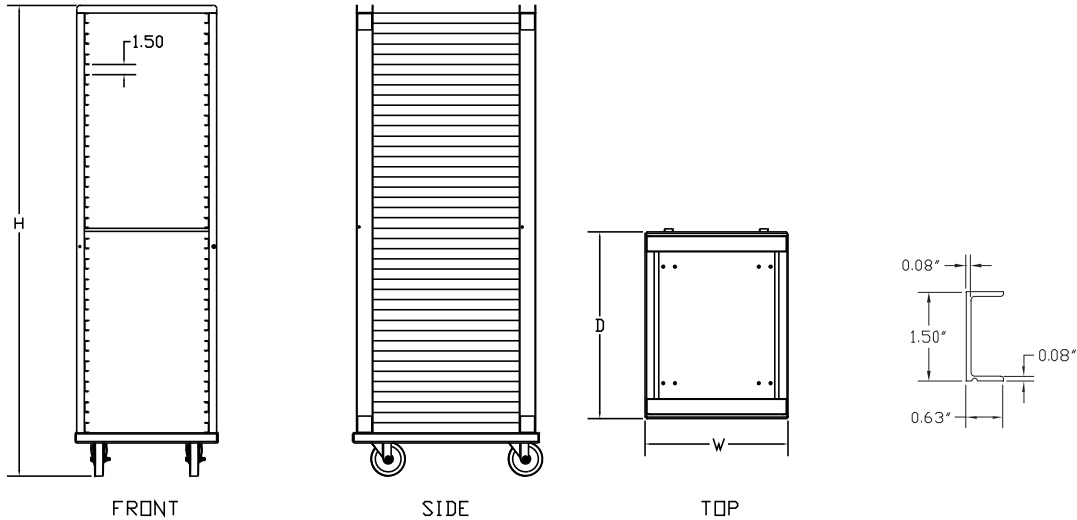
- ◆ Extruded 3-sided channel support
- ◆ .190" thick gussets provide superior strength

#### HEAVY-DUTY CASTERS

- ◆ Plate casters for added rigidity and stability
- ◆ 5" x 1-1/4" sealed wheels
- ◆ Delrin bearing, each with 350 lbs. capacity
- ◆ Maximum resistance to chemicals, acids, bases, alcohol, water and steam
- ◆ Maximum low temperature flexibility for superior performance, even in freezing temperatures
- ◆ Optional 5" x 2" size available

#### WARRANTY

- ◆ One year parts and labor. Warranty is detailed on inside front cover of the price list.



Model#	Description	Height Inches	Width Inches	Depth Inches	Channel Ht. Inches	Pan Capacity*	Ship Wt. (lbs)
733	Channel, end load	57-1/4"	21	27-3/8"	2	33	81
741	Channel, end load	69-1/4"	21	27-3/8"	2	41	96
733-S	Channel, side load	57-1/4"	29-1/8"	19-1/8"	2	33	65
741-S	Channel, side load	69-1/4"	29-1/8"	19-1/8"	2	41	80

\*Rack capacities are for 18" x 26" sheet pans  
 Custom height sizes and glide spacing available.  
 Height includes casters.  
 Approximate box dimensions: 70" x 23" x 29"  
 Typical freight class: 250

### RACKS OPTIONS / ACCESSORIES PART NUMBER

(Part Number add after model number)

Option	Description
<input type="checkbox"/> PS	Pan Stop
<input type="checkbox"/> EMB	Personalized Embossment (12 letters per line)
<input type="checkbox"/> FL	Floor Lock
<input type="checkbox"/> PH	Push Handle
<input type="checkbox"/> Y5	5" Polyurethane Casters (set of 4)
<input type="checkbox"/> B	Non-Marking Rubber Bumpers - Corner (set of 4)
<input type="checkbox"/> PB	Non-Marking Rubber Bumpers - Full Perimeter
<input type="checkbox"/> WB	Wheel Brakes (set of 2)
<input type="checkbox"/> 5x2	Heavy-duty Casters (set of 4)
<input type="checkbox"/> V	Vertical Bumpers

### I-5 SPEC

**PIPER PRODUCTS**  
 BUILT TO LAST  
[www.piperonline.net](http://www.piperonline.net)

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**LIMITED WARRANTY:** PIPER PRODUCTS warrants to the original purchaser parts and labor for a period of twelve (12) months from the date of purchase. See manufacturer's complete warranty for details.

It is our policy to build equipment which is design certified by companies that have been accredited at the Federal Level by the Occupational Safety and Health Agency (OSHA) and ANSI as a National Recognized Testing Laboratory. These companies include CSA International, Underwriters Laboratories, and the National Sanitation Foundation. However, a continuing program of product improvement makes it necessary to submit new models to the agencies as they are developed. Consequently, all models may not bear the appropriate labels at all times.

We reserve the right to change specifications and product design without notice. Such revisions do not entitle buyer to corresponding changes, improvements, additions or replacements for previously purchased equipment. Information is not for design purposes.