

JOB _____ ITEM # _____ QTY # _____

MODEL NUMBER

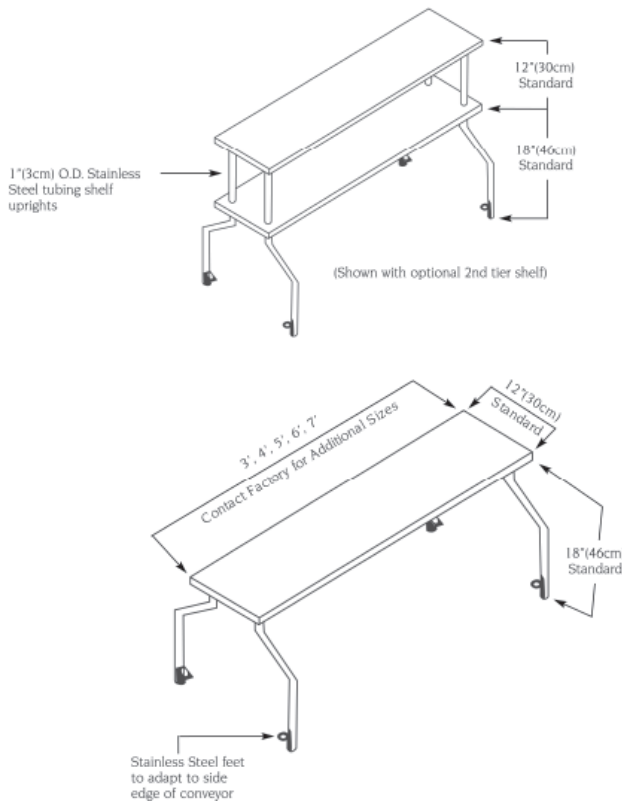
Please contact factory for additional information, modifications and model numbers.

NOTE TO CUSTOMER

When ordering specify the type of conveyor the shelf is to be used with. If shelf is to be used on an existing conveyor, specify size and type of edge stainless steel feet will be adapting to.

WARRANTY

One year parts and labor. Warranty is detailed on inside front cover of the price list.



LIMITED WARRANTY: PIPER PRODUCTS warrants to the original purchaser parts and labor for a period of twelve (12) months from the date of purchase. See manufacturer's complete warranty for details.

It is our policy to build equipment which is design certified by companies that have been accredited at the Federal Level by the Occupational Safety and Health Agency (OSHA) and ANSI as a National Recognized Testing Laboratory. These companies include CSA International, Underwriters Laboratories, and the National Sanitation Foundation. However, a continuing program of product improvement makes it necessary to submit new models to the agencies as they are developed. Consequently, all models may not bear the appropriate labels at all times.

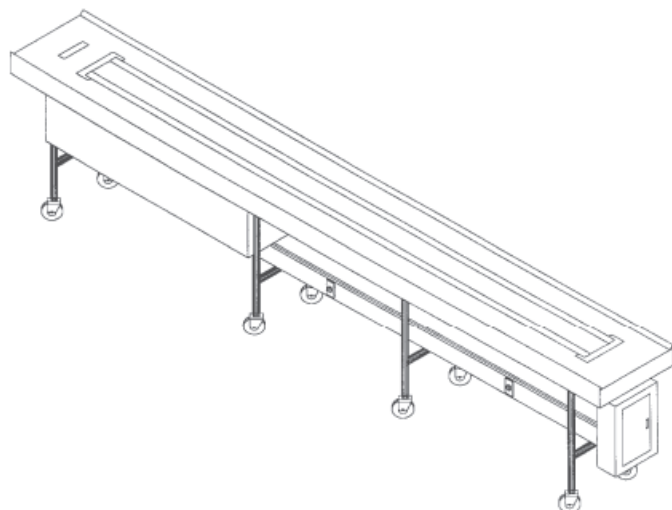
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SPEC G-3

PIPER PRODUCTS
BUILT TO LAST
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300 S. 84th Avenue
 Wausau, WI 54401
 Phone: 800-544-3057
 Fax: 715-842-3125

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Please contact factory for additional information, modifications and model numbers.

Motorized Band Belt conveyor is designed for tray make-up operation. The Bandveyor helps streamline tray assembly for healthcare or catering operation. All units can be equipped with an electric raceway and breaker panels for on line support equipment connections.

STANDARD FEATURES

- ◆ Variable drive
- ◆ Pan limit switch
- ◆ Dry operation
- ◆ All welded heavy-duty frame

CONSTRUCTION

Drive housing is 18 gauge stainless steel and fully welded stainless steel angle and channel framework. Drive is totally enclosed fan cooled DC permanent magnet motor connected to a worm gear speed reducer, sprockets and roller chain.

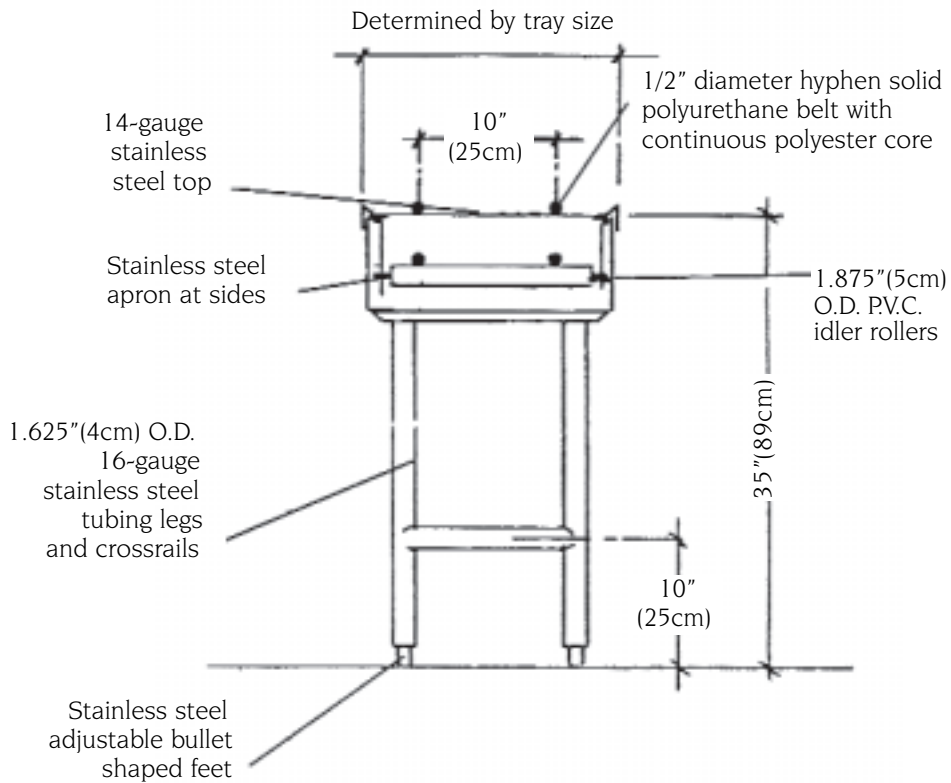
Belt tensioning device is provided. Motor is controlled with SCR power transmission group. SCR main control panel has speed control station with start-stop controls. SCR system includes dynamic breaking. All controls are NEMA 4 watertight. Shafting is solid stainless steel with U.H.M.W.P. pulleys. Bearing is self-aligning ball bearing sealed for life.

Belt speed is electronically adjustable in speeds ranging from approximately 0-40 feet per minute.

Belt will terminate at drive end to provide flat top space for one tray. Conveyor will stop as tray reaches checkpoint and will automatically restart when tray is removed.

WARRANTY

One year parts and labor. Warranty is detailed on inside front cover of the price list.



STANDARD FEATURES

- ◆ Variable speed
- ◆ Two 1/2" diameter round belts and FDA approved
- ◆ Slider pan has "Air Glide" ride
- ◆ Pan limit switch
- ◆ Stationary
- ◆ Dry operation
- ◆ Removable crumb-collector pan
- ◆ All welded heavy duty frame

OPTIONS

- Electric raceway
- Receptacles
- Casters
- Field joint
- Cord and plug

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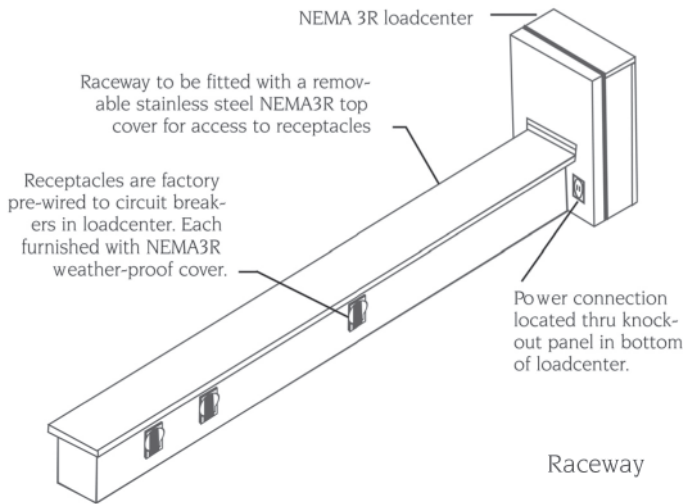
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MODEL NUMBER

- 8' Raceway 14' Raceway 20' Raceway
- 10' Raceway 16' Raceway
- 12' Raceway 18' Raceway

OPTIONS AVAILABLE AT AN ADDITIONAL COST:

- 120/1ph 20.0 AMP Single Receptacle (NEMA 5-20R)
- 120/1ph 30.0 AMP Single Receptacle (NEMA 5-30R)
- 120/1ph 50.0 AMP Single Receptacle (NEMA 5-50R)
- 208/1ph 20.0 AMP Single Receptacle (NEMA 6-20R)
- 208/1ph 30.0 AMP Single Receptacle (NEMA 6-30R)
- 208/1ph 50.0 AMP Single Receptacle (NEMA 6-50R)
- 120/208/1ph 20.0 AMP Single Receptacle (NEMA 14-20R)
- 120/208/1ph 30.0 AMP Single Receptacle (NEMA 14-30R)
- 120/208/1ph 50.0 AMP Single Receptacle (NEMA 14-50R)
- 208/3ph 20.0 AMP Single Receptacle (NEMA L15-20R)
- 208/3ph 30.0 AMP Single Receptacle (NEMA 15-30R)
- 208/3ph 50.0 AMP Single Receptacle (NEMA 15-50R)
- 120/208/3ph 20.0 AMP Single Receptacle (NEMA L21-20R)
- 120/208/3ph 30.0 AMP Single Receptacle (NEMA L21-30R)
- Hard Wire (J-Box) Connections

PIN & SLEEVE RECEPTACLE

- Cord & Plug Assembly to Accommodate Entire Raceway Load.
- ◆ ONLY WHEN ENTIRE RACEWAY LOAD DOES NOT EXCEED 100.0 AMPS.

DUPLEX RECEPTACLES

- 120/208/1ph 150.0 AMP Loadcenter. PENDING FACTORY APPROVAL
- 120/208/1ph 200.0 AMP Loadcenter. PENDING FACTORY APPROVAL
- 120/208/3ph 150.0 AMP Loadcenter. PENDING FACTORY APPROVAL
- 120/208/3ph 200.0 AMP Loadcenter. PENDING FACTORY APPROVAL

NOTE TO CUSTOMER

The model numbers for each loadcenter DO NOT reflect the actual amperage load for the entire raceway. The model numbers note the MAXIMUM capacity for their respective loadcenter. Please consult the factory for the actual amperage load for each raceway. Some options such as voltage & phase of a particular loadcenter may not be available on some conveyors.

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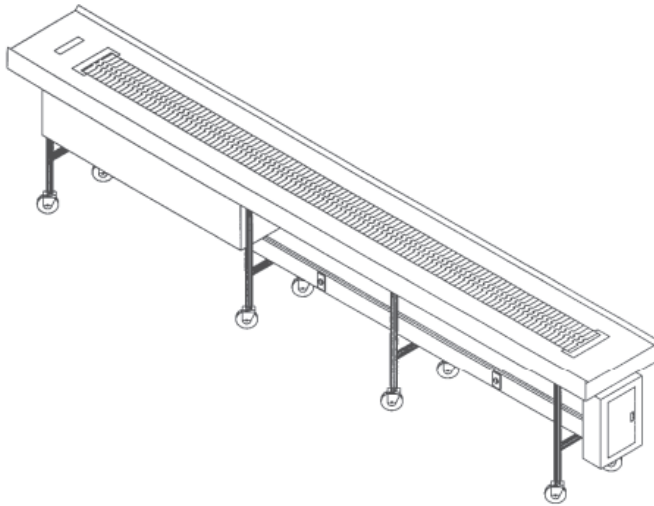
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Slat Belt motorized conveyors are designed for tray make-up. The Slat Belt conveyor helps streamline tray assembly for healthcare and catering operations. All units can be equipped with an electric raceway and breaker panels for on line support equipment connections.

STANDARD FEATURES

- ◆ Variable drive
- ◆ SB 10" Slat with stainless hinge pins
- ◆ Stainless replaceable wear strips
- ◆ Pan type limit switch
- ◆ Dry operation with manual cleaning
- ◆ All welded heavy-duty frame

CONSTRUCTION

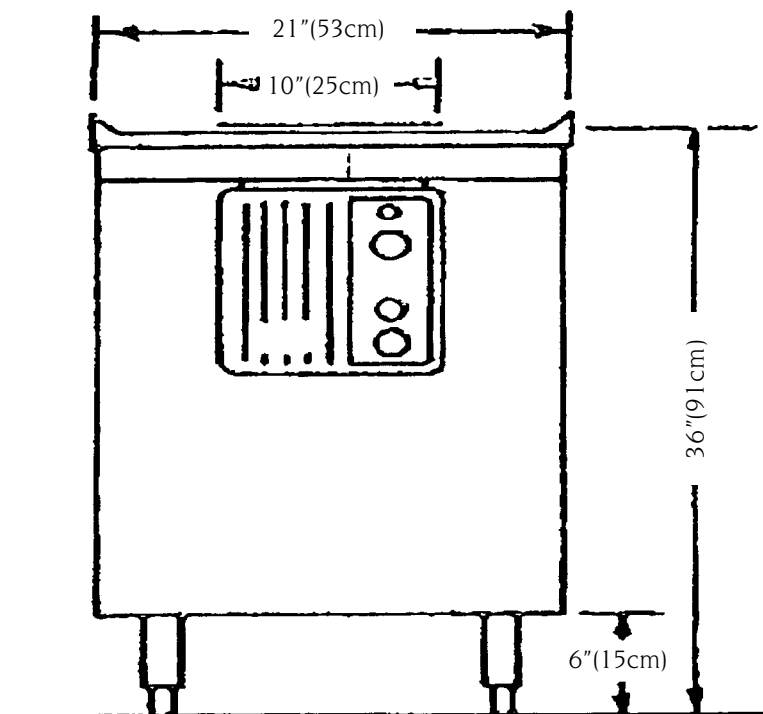
Drive housing is 18 gauge stainless steel and fully welded stainless steel angle and channel framework. Drive is totally enclosed fan cooled DC permanent magnet motor connected to a worm gear speed reducer, sprockets and roller chain. Removable panels are provided for access. Motor is controlled with SCR power transmission group.

SCR main control panel has speed control station with start-stop controls. SCR system includes dynamic breaking. All controls are NEMA 4 watertight. Shafting is solid stainless steel with U.H.M.W.P. pulleys. Bearing is self-aligning ball bearing sealed for life.

Belt is low friction plastic with butted slats, fastened together with stainless steel hinge pins. Stainless steel wear strips eliminates pan wear. Belt speed is adjustable from 0-40 feet per minute. Belt will terminate at drive end to provide flat top space for one tray. Conveyor will stop as tray reaches checkpoint and will automatically restart when tray is removed.

WARRANTY

One year parts and labor. Warranty is detailed on inside front cover of the price list.



DRIVE ELEVATION

STANDARD FEATURES

- ◆ Electrical raceway
- ◆ Variable speed
- ◆ SBC 10" slat with stainless steel carrier chain
- ◆ Stainless steel replaceable wear strips
- ◆ Pan limit switch
- ◆ Stationary
- ◆ Dry operation with manual cleaning
- ◆ Replaceable belt return rails
- ◆ Removable scrap basket
- ◆ All welded heavy-duty frame

OPTIONS

- Electric raceway
- Receptacles
- Casters
- Field joints
- Cord and plug
- Wash systems

G-3 SPEC

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